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# The application of Helmholtz resonance to determination of the volume of solids, liquids and particulate matter

A thesis presented in partial fulfilment of the requirements for the degree of Doctor of Philosophy in Instrumentation and Process Engineering

At Massey University, Palmerston North New Zealand

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Pulley apparatus set up for mapping the resonant frequency versus sample location in the horizontal configuration

### **Abstract**

The aim of this investigation was the creation of a high precision volume measurement device using the Helmholtz resonator principle, the purpose of which was to measure, without interference, liquids, solids and particulate samples. A previous study by Nishizu *et al.* (2001) suggested they achieved an accuracy of about  $\pm 1\%$  of full scale, where full scale is 100% fill of the resonator chamber. Theory suggested that with careful design and measurement accuracy of approximately  $\pm 0.1\%$  should be achievable.

A high precision resonator was designed using acoustic theory and drawn using SolidWorks computer aided design software. This was then built using a computerised numerical controlled milling machine. The resulting resonator was coupled to a 16-bit high-speed data acquisition system driven by purpose-made LabVIEW software. Using a resonant hunting method, repeatability was within  $\pm 1$ mL for a 3L chamber and the accuracy was better than  $\pm 3$ mL, which is  $\pm 0.1\%$  of full scale for liquid and solid samples.

Testing of particulate material gave results indicating complex behaviour occurring within the resonator. Accuracy of sub-millimetre granular samples was restricted to approximately  $\pm 1\%$ , and fill factors to about 50%. This reduction in accuracy was caused by a combination of energy absorption and resonant peak broadening. Medium sized particles, between 1mm and 15mm allowed measurement accuracies of approximately  $\pm 0.5\%$ . Larger samples, greater than 15mm in diameter, gave results with comparable accuracy to water and solids tested.

It was found that most materials required a post measurement curve fit to align predictive volume calculations. All samples were observed to have a predictive deviation curve with coefficients dependent on the material or general shape. This curve appeared to be a function of sample regularity and/or whether the sample has interstitial spaces. To achieve high measurement accuracy temperature compensation was required to negate drifts in sample measurement.

Chamber mapping was conducted using a spherical solid moved to precise locations, then making a three-dimensional frequency map of the inside of a dual port resonator. This showed the length extension term for the moving mass of air in the port penetrates roughly three times further than theory suggests. However, the influence of this extra 'tail' was found to be negligible when calculating sample volumes.

A new method of measuring volume was developed using Q profile shifting and ambient temperature information. Accuracies for this method were comparable to those found using the resonant hunting method. A significant advantage of the new method is a 2-3 second measurement time compared to approximately 40 seconds for the resonant hunting method. The Q profile shifting method allowed volume measurements on samples moving through a dual port resonator at speeds of up to 100 mm/s.

Free fall measurements proved unsuccessful using existing methods, but variations in signal data for different sample sizes suggest the need for future investigation.

Follow-up studies may provide new interpretation models and methods for high-speed acquisition and analysis required to solve freefall measurements.

Precise temperature (speed of sound) and flange factor (responsible for port length extension) relationships were evaluated. The correction factor for the speed of sound with temperature was found to be marginally different to established theory using the Helmholtz equation due to temperature secondary effects in the port length extension factor. The flange factor, which determines port length extension, for the configurations used in this investigation was experimentally found to be approximately 5% less than theoretical values.

It was established that the sample to be measured must be within a certain region of the chamber for accurate volume measurements to be made. If the sample were larger than the bounded region the resonant frequency would no longer obey the Helmholtz relationship. This would thereby reduce the accuracy of the measurement. All samples irrespective of cross sectional area were found to alter the resonant frequency when they were over 85% of the chamber height.

An equalisation method termed environmental normalisation curve was developed to prevent environmental and loudspeaker deficiencies from colouring Q profiles used in Q profile shifting procedures. This was undertaken as Q profile shifting relies on consistency in the Q profile. The environmental normalisation curve was able to equalise external factors to within  $\pm 0.4$ dB. The environmental normalisation method could be used to post-process data or applied in real time to frequency generation.

The controlled decent Q profile shifting technique was refined further to be used in continuous measurements in a single port resonator. Samples could theoretically be measured up to 15% of full-scale fill before resonant peak predictability would compromise accuracy. Measurement times were from one to three seconds, depending on environmental temperature stability.

An alternative Helmholtz resonator was developed and investigated using an inverted port. This variant has potential applications for a seal-less chamber and port with rapid non-interference chamber access. Q factors for the inverted port resonator were found to be significantly less than tradition Helmholtz resonators. It is believed this is due to a larger boundary layer acoustic resistance occurring in the inverted port.

A variable chamber resonator was designed and built as a further development of the Helmholtz resonator volume measurement system, as the uncertainty of measurement is a function of resonant chamber size. Therefore, using the variable chamber resonator the chamber size could be customised to the sample size. In this way the uncertainty of measurement could be minimised. The variable chamber resonator was used with both the resonant hunting method and the Q profile shifting method.

Volume measurements on produce and minerals using the variable chamber resonator yielded results of similar accuracy to measurements on calibration samples. Each sample type displayed characteristics that would make specific calibration necessary. Both techniques were able to detect hidden void spaces, larger than 2% of the sample volume, and in punctured samples. Therefore, both methods may be viable for rapid sorting of produce and minerals.

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# **Nomenclature**

| а                           | Primary radius, polynomial coefficient (with subscript) | (m)              |
|-----------------------------|---|------------------|
| BL                          | Boundary layer  | (m)              |
| c                           | Speed of sound  | (m/s)            |
| $c_p$                       | Specific heat, constant pressure                        | (J/kg.K)         |
| $c_{v}$                     | Specific heat, constant volume                          | (J/kg.K)         |
| $c_0$                       | Speed of sound (STP)                                    | (m/s)            |
| d                           | Diameter  | (m)              |
| D                           | Energy density  | $(W.s/m^3)$      |
| f                           | Force   | (N)              |
| freq                        | Frequency   | (Hz)             |
| i<br>i                      | Complex notation  | (11Z)<br>-       |
| Ī                           | Intensity   | $(W/m^2)$        |
| k                           | Wave number   | $(k = \omega/c)$ |
| $\stackrel{\kappa}{L}$      | Length  | (m)              |
| $\overline{l_p}$            | Port length   | (m)              |
| $l_p$ ,                     | Total port length                                       | (m)              |
| $\stackrel{\circ}{L}_{mfp}$ | Mean free path length                                   | (m)              |
| $\Delta l$                  | Port length extension                                   | (m)              |
| m                           | Mass  | (kg)             |
| M                           | Mean molecular weight                                   | (kg)             |
| $M_{mol}$                   | Molar mass  | (kg)             |
| n                           | Number of moles   | -                |
| N                           | Number of molecules                                     | -                |
| p                           | Particular pressure                                     | (Pa)             |
| $p_0$                       | Pressure at STP   | (Pa)             |
| $P_0$                       | Primary pressure  | (Pa)             |
| $\delta p$                  | Excess pressure   | (Pa)             |
| $\hat{P_r}$                 | Prandtl number  | -                |
| Q                           | Quality factor  | -                |
| $Q_s$                       | Strength of source                                      | -                |
| r                           | Primary distance from source                            | (m)              |
| R                           | Secondary distance from source, Reflection ()           | (m)              |
| $R_a$                       | Acoustic resistance                                     | $(N.m/s^5)$      |
| $R_m$                       | Mechanical resistance                                   | (N.m/s)          |
| $R_r$                       | Radiation resistance                                    | (N.m/s)          |
| $R_{eflect}$                | Reflective coefficient                                  | -                |
| $R_c$                       | Gas constant  | (8.31 J/mol.K)   |
| $R_N$                       | Reynolds number   | -                |
| S                           | Surface   | $(m^2)$          |
| S                           | Cross sectional area                                    | $(m^2)$          |
| ST                          | Sweep time  | (s)              |
| t                           | Time  | (s)              |
| T                           | Wave period   | (s)              |
| $T_{emp}$                   | Temperature   | (K)              |
| $T_{ransmit}$               |   |                  |
| $U_0$                       | Primary velocity  | (m/s)            |
| $U_s$                       | Specific velocity                                       | (m/s)            |
| $U_v$                       | Volume velocity   | $(m^3/s)$        |
|                             |   |                  |

| V     | Volume                   | $(m^3)$     |
|-------|--------------------------|-------------|
| W     | Sample volume            | $(m^3)$     |
| $X_a$ | Acoustic reactance       | $(N.m/s^5)$ |
| $X_m$ | Mechanical reactance     | (N.m/s)     |
| $X_r$ | Radiation reactance      | (N.m/s)     |
| Y     | Thermal conductivity     | (W/m.K)     |
| Z     | Characteristic impedance | $(N.m/s^3)$ |
| $Z_a$ | Acoustic impedance       | $(N.m/s^5)$ |
| $Z_m$ | Mechanical impedance     | (N.m/s)     |
| $Z_r$ | Radiation impedance      | (N.m/s)     |
| $Z_s$ | Specific impedance       | $(N.m/s^3)$ |

### Greek symbols

| α              | Helmholtz equation constant       | (Hz/K)      |
|----------------|-----------------------------------|-------------|
| β              | Temperature gradient compensation | -           |
| $\delta$       | Length extension factor           | (m)         |
| γ              | Adiabatic gas ratio               | $(c_p/c_v)$ |
| $\theta$       | Primary angle                     | (radians)   |
| λ              | Wavelength                        | (m)         |
| $\mu$          | Viscosity                         | $(N.s/m^2)$ |
| $\rho$         | Particular air density            | $(kg/m^3)$  |
| $ ho_0$        | Density at STP                    | $(kg/m^3)$  |
| $\delta  ho$   | Excess density                    | $(kg/m^3)$  |
| ς              | Power reflective coefficient      | -           |
| $\sigma$       | Secondary radius                  | (m)         |
| τ              | Power transmission coefficient    | -           |
| $\nu$          | Kinematic viscosity               | $(m^2/s)$   |
| $v_{rms}$      | Root mean squared velocity        | (m/s)       |
| $\varphi$      | Secondary Angle                   | (radians)   |
| $\psi$         | Tertiary angle                    | (radians)   |
| $\omega$       | Angular frequency                 | (radians/s) |
| ${\it \Omega}$ | Approximation function            | -           |

### Subscripts

| +     | Incident      | -    | Reflected                        |
|-------|---------------|------|----------------------------------|
| 0     | Initial value | 1,2  | Later values, coefficient number |
| c     | Chamber       | e    | Extension                        |
| H     | High          | i    | inner                            |
| n     | Value in      | inst | Instantaneous                    |
| L     | Low           | max  | Maximum                          |
| min   | Minimum       | 0    | outer                            |
| Out   | Value out     | p    | Port                             |
| t     | Transmitted   | T    | Temperature                      |
| Therm | 7 Thermal     | Visc | Viscous                          |

Vector quantities are represented by either a cap or in **bold**.

## **Basic equations**

Particular pressure:  $p = \rho_0 c U_0$  (1)

Volume velocity:  $U_{v} = SU_{s}$  (2)

Acoustic impedance:  $Z_a = p/U_v = Z_s/s_p$  (3)

Specific impedance:  $Z_s = p/U_s$  (4)

Mechanical impedance:  $Z_m = f/U_s$  (5)

Radiation impedance:  $Z_r = Z_a s_p^2 = Z_s s_p$  (6)

Characteristic impedance:  $Z = \rho_0 c$  (7)

Acoustic intensity for a sphere:  $I = p^2 / 2\rho_0 c$  (8)

Acoustic power for a sphere:  $W = 4\pi a^2 I$  (9)

Sound energy density:  $D = p^2 / \rho_0 c^2 = p^2 / \gamma \rho_0$  (10)

Acoustic intensity level (dB):  $Intensity = 10\log_{10}\left(\frac{I_{out}}{I_{in}}\right)$  (11)

Acoustic power level (dB):  $power = 10\log_{10}\left(\frac{W_{out}^2}{\rho_0 c}\frac{\rho_0 c}{W_{in}^2}\right)$  (12)

Specific resistance derivation:  $power = 10\log_{10}\left(\frac{W_{out}^2}{R_s^{out}}\frac{R_s^{in}}{W_{in}^2}\right)$  (12a)

 $power = 20\log_{10}\left(\frac{W_{out}}{W_{in}}\right) + 10\log_{10}\left(\frac{R_{s}^{in}}{R_{s}^{out}}\right)$ 

Sound pressure level (dB):  $power = 20\log_{10}\left(\frac{p}{p_{ref}}\right)$  (13<sup>1</sup>)

Excess pressure:  $\delta p = p - p_0$  (14)

 $^{1}$   $P_{ref}$  is a predefined reference pressure of  $2x10^{-5}$ Pa for hearing and liquids or 0.1Pa for transducer calibration.

xix

Excess density: 
$$\delta \rho = \rho - \rho_0$$
 (15)

The specific velocity: 
$$U_s = U_0 e^{i\omega t}$$
 (16)

The specific pressure: 
$$p = P_0 e^{i\omega t}$$
 (17)

Strength of spherical Source: 
$$Q_s = 4\pi a^2 U_0$$
 (18)

Forward travelling wave: 
$$p = ZU_s$$
 (19)

Backward travelling wave: 
$$p = -ZU_s$$
 (20)

Standard Helmholtz equation

$$\omega_{res} = 2\pi f req = c \sqrt{\frac{s_p}{(V - w)(l_p + \Delta l)}}$$
 (21)

Sample volume Helmholtz equation

$$w = V - \frac{s_p}{(l_p + \Delta l) \left(\frac{2\pi f req}{\beta c}\right)^2}$$
 (22)

Temperature correction for speed of sound

$$c_0 = \sqrt{\gamma \frac{p_0}{\rho_0}} = \sqrt{\frac{\gamma R_c T_{emp}}{M}}$$
 (23)

Measured Q factor equation 
$$Q = \frac{\omega}{(\omega_H - \omega_L)}$$
 (24)

Theoretical Q factor for a Helmholtz resonator

$$Q = \frac{\omega m}{R_m} = 2\pi \sqrt{\frac{l_p^{\ 3} V}{s_p^{\ 3}}} \tag{25}$$

### **Glossary**

**Attenuation** Difference in sound pressure level between two points

**BL** Boundary Layer

**BEM** Boundary Element Model

**Chamber** Main body of resonator in which sample volume is

measured

**Characteristic impedance** Measure of acoustic resistance in the far field

Chirp A narrow frequency sweep CSA Cross Sectional Area

dB Decibels, measure of relative sound level
ENC Environmental Normalisation Curve
Excess pressure Differential pressure to the density at STP
Excess density Differential density to the density at STP
Far field Distance at which sound level is uniform

Flange factor Multiplying factor for determining port length extension

**FFT** Fast Fourier Transform **FEM** Finite Element Model

**Helmholtz resonator** Resonator consisting of chamber and port

**Interstitial space** Space between adjacent particles in a granular bed

**IIR** Infinite Impulse Response (Digital filter)

**Length extension** Extra distance the air in port moves beyond physical

port length

Mechanical impedanceCombined mechanical resistance and reactanceMechanical resistanceSum of all real resistive components in the resonant

system

**Mechanical reactance** Sum of all imaginary force components in the resonant

system

**Near field** Distance where localised effects make sound levels

non-uniform

**Neck** Alternative name for port

Particular pressure The instantaneous pressure of an oscillatory pressure

wave

**Pink noise** Random frequencies having equal power

**Port** Tube of smaller *CSA* than chamber connecting chamber

to a secondary impedance region (usually an open

environment)

**Primary pressure** The maximum pressure in an oscillatory pressure wave

**Primary velocity** The maximum velocity in an oscillatory wave

**Q factor** Quality factor, quality of resonance

**OPS** O Profile Shifting

Radiation impedanceCombined radiation resistance and reactanceRadiation resistanceMeasure of the real resistive losses from the portRadiation reactanceMeasure of the imaginary forces in the port

**Reflective coefficient** Reflected component based on the ratio change of two

impedance mediums

**RMS** Root Mean Squared (geometric average)

**RTD** Resistive Temperature Device

**Specific velocity** The instantaneous velocity of an oscillatory wave

**SPL** Sound Pressure Level (dB)

**STP** Standard Temperature and Pressure (15°C, 1.01x10<sup>5</sup>Pa)

SWR Standing Wave Ratio (maximum over minimum

pressure)

**Transmission coefficient** Transmitted component based on the ratio change of

two impedance mediums

VCR Variable Chamber Resonator

White noise Random frequencies having random power