Copyright is owned by the Author of the thesis. Permission is given for a copy to be downloaded by an individual for the purpose of research and private study only. The thesis may not be reproduced elsewhere without the permission of the Author.

A comprehensive study on the relative importance of disulphide and non-covalent interactions between proteins on the heat-induced aggregation and functional property of acid milk gels

A thesis presented in partial fulfilment of the requirements

for the degree of

Doctor of Philosophy in Food Technology

At Massey University, Albany, New Zealand

Nguyễn Hồng Anh Nguyên

2014

Abstract

Understanding the interactions between the milk proteins during heat treatment of milk can be employed to manipulate the functional properties of dairy products. The ability to control the functional properties can be beneficial to the dairy industry. When being heated, milk proteins interact via two main types of bonding: disulphide bonds and non-covalent interactions. They are both considered to be important in the properties of heated milks and the resulting milk products. This research aimed to investigate the relative importance of each interaction type on the heat-induced aggregation between the proteins in milk and the functional properties of a milk product in a model food system.

Experiments involved adding low concentrations of a disulphide-bond reducing agent or a thiol blocking reagent to milk systems to either enhance or inhibit the thiol-disulphide exchange reactions between the proteins. The reagent was added to unheated milks, heated milks and unheated milks followed by heating. The effect of modifying the extent of thiol-disulphide exchange reactions between the proteins on the level of proteins participating in intermolecular disulphide bonds, on the degree of interactions between the casein micelles/casein proteins and the whey proteins were investigated. The treated milks were acidified to form acid milk gels of which the rheological properties and the microstructure were examined.

Results demonstrated that the proportion of proteins participating in intermolecular disulphide bonds can be controlled by systematically modifying the thiol-disulphide exchange reactions between the milk proteins. It was shown that the initial interactions between the proteins in milk upon heating were non-covalent and disulphide bonds were subsequently formed to strengthen the bonding between the proteins in the heat-induced aggregates. When the milks were made to acid gels, both types of protein interactions in the milk were equally important in influencing the storage modulus (G') values of the resulting gels with the higher the degree of connections, the higher the G' values. On the other hand, disulphide bonds played a more important role than non-covalent interactions in determining the yield properties of the acid gels. The yield stress values can be increased by increasing the proportion of disulphide bonds in the milk system before acidification or by enhancing the formation of disulphide bonds between the particles during the formation of acid gels.

Acknowledgements

There are a number of people who I would like to acknowledge and thank for their assistance during the completion of my degree.

First and foremost, I would like to express my sincere respect and appreciation to my supervisors: **Dr Skelte Anema** (Fonterra), **Dr Fanny Guyomarc'h** (INRA), **Dr Palatasa Havea** (Fonterra) and **Associate Professor Marie Wong** (Massey University). Your patience, support, guidance and advice throughout the years have been invaluable. It was your high expectation of me that encouraged me to push myself as hard as I have.

I would like to thank **Michael Loh** for his training and support on Confocal Microscopy, **Dr Graeme Gillies** for useful discussions about rheology, and **Dr Claire Woodhall** for her excellent editorial support for various publications from this work. A special thank goes to **Dr Steve Taylor** for his kind support during my stay at Fonterra Research and Development Centre (FRDC).

The financial support of the New Zealand Foundation for Research, Science and Technology (FCGL0810) and Fonterra Co-operative Group is gratefully acknowledged. I would like to also acknowledge the Claude McCarthy Fellowship, the Japan Society for the Promotion of Science, and São Paolo School of Advanced Science on Advance in Molecular Structuring of Food Materials for sponsoring my attendance at conferences.

In my daily work, I have been blessed with helpful and cheerful members of the Food Science Lab: **Alastair, Aurelie, Carolina, Christina C., Dianne, Esra, Edeline, Kevin, Kendison, Lucile, Rob, Sheelagh and Yvonne**. There are many others at FRDC who have also helped me along the way, too many to name, but you know who you are and I am grateful to you.

Special thanks to **Christina Streicher**, **Lu Lin** and **Catherine Davis** for always being by my side in both the good times and the best.

Thank you also to **Dr Siew Kim Lee**, my New Zealand-based aunts and cousins who always cared about my progress and my well-being during my stay in New Zealand.

Last, but not least, I am especially grateful to my **Mum** and **Dad** for your sacrifices that have enabled me to complete my degree in New Zealand. It was your love, support and understanding that have motivated me throughout the years. I am also deeply thankful to my partner **Tuan** for providing excellent moral support throughout the course of my PhD.

List of publications and presentations

Publications in international journals

- Nguyen, H. A. N., Anema, S. G., Havea, P., Guyomarc'h, F. & Wong, M. (2012) Effect of adding low levels of β -mercaptoethanol on the disulphide bonds of κ -casein and β -lactoglobulin solutions. *International Dairy Journal*, 26, 78-82.
- Nguyen, H. A. N., Wong, M., Anema, S. G., Havea, P. & Guyomarc'h, F. (2012) Effects of adding low levels of disulphide reducing agent on the disulphide interactions of β -lactoglobulin and κ -casein in skim milk. *Journal of Agricultural and Food Chemistry, 60,* 2337-2342.
- Nguyen, H. A. N., Wong, M., Havea, P., Guyomarc'h, F. & Anema, S. G. (2013) The proteins interactions and rheological properties of skim milk heated in the presence of low levels of reducing agent. *Food Chemistry*, *138*, 1604-1609.
- Nguyen, H. A. N., Wong, M., Guyomarc'h, F., Havea, P. & Anema, S. G. (2014) Effects of non-covalent interactions between the milk proteins on the rheological properties of acid gels, International Dairy Journal, http://dx.doi.org/10.1016/j.idairyj.2014.03.001

Conference presentations (oral and poster presentations)

- Nguyen, H. A. N., Guyomarc'h, F., Wong, M., Anema, S. G. & Havea, P. (2013) Effects of modifying the protein interactions in heated skim milk on the properties of acid milk gels. Poster presentation, Sao Paulo School of Advanced Science: Advances in Molecular Structuring of Food Materials workshop, Sao Paulo, Brazil.
- Nguyen, H. A. N., Guyomarc'h, F., Wong, M., Havea, P. & Anema, S. G. (2012) Protein interactions and rheological properties of skim milk heated in the presence of a reducing agent. Poster presentation, Chemical Reactions in Food conference, Prague, Czech Republic.
- Nguyen, H. A. N., Wong, M., Guyomarc'h, F., Havea, P. & Anema, S. G. (2012) Effects of modifying thiol-disulphide interactions in skim milk on the rheological properties of acid gels. Poster presentation, Food Colloids conference, Copenhagen, Denmark.
- Nguyen, H. A. N., Havea, P., Guyomarc'h, F., Wong, M. & Anema, S. G. (2012) Behaviour of whey protein and k-casein upon addition of low concentrations of β -mercaptoethanol to skim milk. Poster presentation, HOPE meeting, Tuskuba, Japan.
- Nguyen, H. A. N., Anema, S. G., Havea, P., Guyomarc'h, F. & Wong, M. (2011) Interactions of β -lactoglobulin and κ -casein after addition of low levels of a disulphide reducing agent. Oral and poster presentations, NIZO conference, Papendal, the Netherlands.
- Nguyen, H. A. N., Anema, S. G., Havea, P., Guyomarc'h, F. & Wong, M. (2011) β -Lactoglobulin and κ -casein disulphide interactions after controlled addition of a disulphide reducing agent. Poster presentation, NZIFST conference, Rotorua, New Zealand.

Table of content

Chapter 1 - Introduction	1-1
Chapter 2 - Literature review	2-3
2.1 Bovine milk	2-3
2.2 Composition of bovine milk	2-3
2.3 Proteins	2-5
2.4 Heat treatment	2-14
2.5 The interactions between milk proteins upon heating	2-18
2.6 Interactions between denatured $\beta\text{-lactoglobulin}$ and $\kappa\text{-case}\textsc{in}$ in model systems	2-18
2.7 Interactions between whey proteins and caseins in a milk system	2-18
2.8 The heat-induced dissociation of casein proteins and its relation to the association whey proteins on casein micelles	
2.9 Distribution of denatured whey protein/κ-casein complexes between colloidar phases	
2.10 Description of disulphide bonds and thiol groups in proteins	2-25
2.11 Thiol-disulphide exchange reactions	2-28
2.12 Controlling the thiol-disulphide exchange reactions	2-31
2.13 Acid gelation of milk	2-37
2.14 Conclusions	2-41
Chapter 3 - Materials and methods	0.40
mapter 5 - Materiais and methods	3-43
3.1 Materials	
	3-43
3.1 Materials	3-43 3-45
3.1 Materials	3-43 3-45 3-46
3.1 Materials	3-43 3-45 3-46
3.1 Materials	3-43 3-45 3-46 3-46
3.1 Materials	3-43 3-45 3-46 3-46 3-46
3.1 Materials	3-43 3-45 3-46 3-46 3-47 3-52
3.1 Materials	3-43 3-45 3-46 3-46 3-47 3-52 3-56
3.1 Materials	3-43 3-45 3-46 3-46 3-47 3-52 3-56 3-57
3.1 Materials	3-43 3-45 3-46 3-46 3-47 3-52 3-56 3-57
3.1 Materials	3-43 3-45 3-46 3-46 3-47 3-52 3-56 3-57 3-58 3-65 of unheated
3.1 Materials	3-43 3-45 3-46 3-46 3-47 3-52 3-56 3-57 3-58 3-65 of unheated 4-67
3.1 Materials	3-43 3-45 3-46 3-46 3-46 3-52 3-56 3-57 3-58 3-65 of unheated 4-67

4.4 Discussion	4-83
4.5 Conclusions	4-85
Chapter 5 - Effects of heating milks in the presence of NE	EM on the milk properties5-87
5.1 Introduction	5-87
5.2 Materials and methods	5-88
5.3 Results	5-89
5.4 Discussion	5-109
5.5 Conclusions	5-116
Chapter 6 - Effects of adding NEM to heated milks on the gels properties	-
6.1 Introduction	6-117
6.2 Materials and methods	6-118
6.3 Results	6-119
6.4 Discussion	6-135
6.5 Conclusions	6-137
Chapter 7 - Effects of adding low β-mercaptoethanol co on the protein interactions and the acid gel properties	
7.1 Introduction	
7.2 Materials and methods	
7.3 Results	7-141
7.4 Discussion	
7.5 Conclusions	7-169
Chapter 8 - Effects of β-mercaptoethanol on κ-casei protein systems	· · ·
8.1 Introduction	8-171
8.2 Materials and methods	8-171
8.3 Results	8-172
8.4 Discussion	8-183
8.5 Conclusions	8-185
Chapter 9 - Effects of heating milks in the presence of β-interactions and acid gel properties	mercaptoethanol on the protein
9.1 Introduction	9-187
9.2 Materials and methods	9-188
9.3 Results	9-188
9.4 Discussion	9-211
9.5 Conclusions	9-221

Chapter 10 - Effects of β -mercaptoethanol on protein interaction properties of acid gels of heated milk	•
10.1 Introduction	10-223
10.2 Materials and methods	10-224
10.3 Results	10-225
10.4 Discussion	10-246
10.5 Conclusions	10-255
Chapter 11 - General discussion	11-257
11.1 The susceptibility of the disulphide bonds of κ-casein to reduction	11-257
11.2 The relative importance of disulphide and non-covalent interactions in t induced aggregates	
11.3 The relative importance of disulphide bonds and non-covalent interproteins on the properties of acid gels	
11.4 General remark	11-264
Chapter 12 - Conclusions and recommendations	12-267
12.1 Conclusions	12-267
12.2 Recommendations for future work	12-267
References	13-269
Appendices	14-289

List of figures

Figure 2.1: The major components of milk and their approximate concentrations	2-4
Figure 2.2: Two-dimensional structure of proline.	2-5
Figure 2.3: Effect of temperature and pH on the self-association of β -lactoglobulin	2-7
Figure 2.4: The structure of β-lactoglobulin.	2-8
Figure 2.5: The three-dimensional structure of an α -lactalbumin molecule	2-9
Figure 2.6: Schematic diagram of the sub-micelle model of Walstra in 1990 (A) and i	
Figure 2.7: Schematic diagram represents the interactions between the caseins in binding model	
Figure 2.8: Schematic structure of the casein micelle according to Dalgleish's model (2	011). 2-14
Figure 2.9: Summary of denaturation of globular whey proteins	2-15
Figure 2.10: An example of a heat coagulation time-pH profile of a typical milk sample	2-20
Figure 2.11: Effect of temperature and pH on the percentage of serum proteins	2-21
Figure 2.12: Relationship between the denatured whey protein and κ-casein in the se of heated milk.	
Figure 2.13: The possible pathways of the formation of serum aggregates between whey proteins and κ-casein	
Figure 2.14: Scheme of the formation of disulphide bond (A) and the disulphide iso (B).	
Figure 2.15: Generic reaction mechanism for the thiol-disulphide exchange reaction	2-28
Figure 2.16: The attacking of a thiol along the plane of disulphide bond, resulting in line" trisulphide anion	
Figure 2.17: Effects of NEM/β-lactoglobulin molar ratio on the temperatures a lactoglobulin unfolded	
Figure 2.18: The effects of thiol blocking reagents on the gel hardness of acid-heat-in gels	
Figure 2.19: The effect of β-ME concentrations on the gel hardness	2-37
Figure 2.20: The change of G' over time during acidification of skim milk with GDL at 3	30 °C 2-38
Figure 2.21: The change of G' over time during acidification of NEM-treated skim milk	2-39
Figure 2.22: Confocal scanning laser micrographs of acid milk gels made at 30 °C by milks with 1.3% GDL	
Figure 2.23: Effect of thiol blocking reagents on A, the storage modulus and B deformation properties (i.e. gel hardness) of acid gels	
Figure 3.1: An example of a SDS-PAGE gel with the patterns of proteins in milk reducing condition and supernatant samples in both non-reducing an conditions.	d reducing
Figure 3.2: Layout of the wells and channels in a typical microfluidic electrophoresis of	hip 3-54
Figure 3.3: Typical electropherograms obtained from MF-electrophoresis, of non-r and fully reduced (B) skim milk	

Figure 3.4: Schematic representation of zeta potential of a particle 3	-58
Figure 3.5: The change of pH as a function of gelation time (A) and of log of gelation time (B). 60	3-
Figure 3.6: The principle of oscillation rheology.	-61
Figure 3.7: The change of the storage modulus over time after 2% GDL was added to heated s milk	
Figure 3.8: Typical changes of shear stress and strain values of the acid gel samples that we subjected to a constant shear rate	
Figure 3.9: Basic setup of a confocal microscope. Light from the laser is scanned across specimen by the scanning mirrors	
Figure 4.1: The interaction between the thiol group on a protein with the thiol blocking reas N-ethymaleimide (NEM)4	
Figure 4.2: Effects of reaction time between 0.6 mM NEM and skim milk on the proportion native proteins remaining after heat treatment (80 °C for 30 min)	
Figure 4.3: SDS-PAGE patterns of unheated skim milk (A) and WPE skim milk (B) with ad NEM4	
Figure 4.4: Effects of NEM concentrations on the percentage of individual proteins (individual protein from non-reduced SDS-PAGE divided by total for that protein present for reduced SDS-PAGE) participating in intermolecular disulphide bonds	rom
Figure 4.5: SDS-PAGE patterns of supernatant samples obtained from centrifugation of unheasim milk (A) and WPE skim milk (B)4	
Figure 4.6: Effects of NEM concentrations on the percentage of individual proteins in the ser phase	
Figure 4.7: Effects of NEM concentrations on the diameter of the casein micelles in unhease skim milk (○) and WPE skim milk (●)	
Figure 4.8: The change of the storage modulus on the formation of the acid gels over time 4	-77
Figure 4.9: The effects of NEM concentrations on the final G' of acid gels made from skim r (A) and WPE skim milk (B)4	
Figure 4.10: The change of shear stress as a function of strain at a constant shear rate (0.005 for acid gels formed at 30 °C and analysed at 5 °C 4	
Figure 4.11: Confocal microstructural images of acid gels made from skim milk treated wit mM (A) and 0.6 mM (B) NEM4	
Figure 4.12: Confocal microstructural images of acid gels made from WPE skim milk treated v 0 mM (A) and 0.6 mM (B) NEM4.	
Figure 5.1: SDS-PAGE patterns of proteins remaining soluble after acid precipitation (i.e. na proteins) of skim milk and WPE skim milk that had been heated in the presence NEM	e of
Figure 5.2: Effects of NEM concentrations on the percentage of individual whey protein remained native after heating skim milk (A) and WPE skim milk (B) in the presence NEM	ce of
Figure 5.3: SDS-PAGE patterns of skim milk (A) and WPE skim milk (B) heated in the presence NEM	

Figure 5.	4: Effects of NEM concentrations on the percentage of individual protein participating in intermolecular disulphide bonds in heated skim milk (A) and WPE skim milk (B)5-93
Figure 5.	5: SDS-PAGE patterns of supernatant samples obtained from centrifugation of skim milk (A) and WPE skim milk (B) that were heated (80 $^{\circ}$ C, 30 min) in the presence of NEM.5-94
Figure 5.	6: Effects of NEM concentrations on the percentage of serum protein in skim milk (A) and WPE skim milk (B)
Figure 5.	7: Effects of NEM concentrations on the size (A) and the polydispersity index (B) of casein micelles in skim milk ($lacktriangle$) and WPE skim milk ($lacktriangle$)
Figure 5.	8: Typical changes of the storage modulus during the formation of acid gels after 2% GDL was added to skim milk (A) and WPE skim milk (B)
Figure 5.	9: Effects of NEM concentrations on the gelation pH (A) and the final G' values (B) of acid gels made from skim milk (●) and WPE skim milk (○) that were heated in the presence of NEM
Figure 5.	10: The changes in tan δ values during gelation of skim milk (A) and WPE skim milk (B)5-101
Figure 5.	11: A: Effects of NEM concentrations on the G' of acid gels at 5 °C. B: the relationship between the G' values at 30 °C and at 5 °C of WPE-milk gels5-103
Figure 5.	12: Shear stress as a function of strain at a constant shear rate (0.005 s $^{-1}$) for acid gels formed at 30 °C and analysed at 5 °C5-105
Figure 5.	13: Confocal microstructural images of acid gels made from skim milk heated with 0 (A), 0.24 (B) and 0.6 (C) mM NEM5-107
Figure 5.	14: Confocal microstructural images of acid gels made from WPE skim milk heated with 0 (A), 0.4 (B) and 0.8 (C) mM NEM5-108
Figure 6.	1: SDS-PAGE patterns of proteins remaining soluble after acid precipitation (i.e. native proteins) from heated skim milk and WPE skim milk with added NEM6-119
Figure 6.	2: Effects of NEM concentrations on the percentage of native whey protein in heated skim milk (A) or WPE skim milk (B)6-120
Figure 6.	3: SDS-PAGE patterns of samples of heated skim milk (A) or heated WPE skim milk (B) followed by addition of NEM6-121
Figure 6	.4: Effects of NEM concentrations on the percentage of disulphide-linked individual protein in heated skim milk (A) or WPE skim milk (B)6-122
Figure 6.	5: SDS-PAGE patterns of supernatant samples obtained from centrifugation of heated skim milk (A) and heated WPE skim milk (B) followed by addition of NEM6-123
Figure 6.	6: Effects of NEM concentrations in heated skim milk on the distribution of the proteins between the serum and colloidal phases and on the participation of the proteins in intermolecular disulphide bonds6-124
Figure 6.	7: Effects of NEM concentrations on the percentage of other caseins (i.e. a combination of α_{s1} -, α_{s2} - and β -casein) in the serum over the total of those proteins present in heated skim milk (\bigcirc) and heated WPE skim milk (\bigcirc)6-125
Figure 6.	8: Effects of different NEM concentrations in heated WPE skim milk on the distribution of the proteins between the serum and colloidal phases and on the participation of the proteins in intermolecular disulphide bonds

Figure 6.9: Effects of NEM concentrations on the size of the casein micelle in heated skim milk (\bigcirc) and heated WPE skim milk (\bigcirc)6-127
Figure 6.10: The typical increase of the G' values during formation of acid gels6-128
Figure 6.11: Effects of NEM concentrations on the final G' of acid gels made from heated skim milk (A) and heated WPE skim milk (B)6-129
Figure 6.12: Shear stress as a function of strain at a constant shear rate (0.005 s $^{-1}$) for acid gels formed at 30 °C and analysed at 5 °C.
Figure 6.13: Effects of NEM concentrations on the microstructure of the acid gels prepared from heated skim milk with 0 mM (A), 0.24 mM (B) and 0.6 mM (C) added NEM6-133
Figure 6.14: Effects of NEM concentrations on the microstructure of the acid gels prepared from heated WPE skim milk with 0 mM (A), 0.24 mM (B) and 0.6 mM (C) added NEM6-134
Figure 7.1: MF-electropherograms of fully reduced control milk (red dotted line), non-reduced control milk (green line) and milk reacted with 7.1 mM β -mercaptoethanol for 1 h (blue dashed line) and 6 h (pink dashed line)7-142
Figure 7.2: MF-electropherograms of skim milk that had been reacted with different levels of β -mercaptoethanol (indicated by the coloured lines) for 3 h7-143
Figure 7.3: The effects of reaction time on the percentage of reduced individual proteins over the total of that protein in unheated control skim milk at varying concentrations of β -mercaptoethanol
Figure 7.4: MF-electropherograms of control WPE skim milk (green line), fully reduced control WPE skim milk (red dotted line) and WPE skim milk that had been treated with 7.1 mM β -mercaptoethanol for 1 h (blue dashed line) and 6 h (pink dashed line)7-147
Figure 7.5: The effect of reaction time on the percentage of reduced β -lactoglobulin (\blacksquare) and monomeric κ -casein (\bullet) over the total of that protein in unheated WPE skim milk treated with 7.1 mM β -mercaptoethanol7-148
Figure 7.6: MF-electropherograms of WPE skim milk that had been treated with different levels of β -mercaptoethanol (indicated by the coloured lines) for 3 h7-149
Figure 7.7: The effect of β -mercaptoethanol concentrations on the percentage of reduced β -lactoglobulin (\blacksquare) and κ -casein (\bullet) over the total of that protein in WPE skim milk after 3 h of addition of β -mercaptoethanol7-150
Figure 7.8: The SDS-PAGE patterns showing the effect of reaction time on the reduction of proteins in unheated skim milk (A) and WPE skim milk (B) that were treated with 7.1 mM β -mercaptoethanol7-151
Figure 7.9: The SDS-PAGE patterns showing the effect of β -mercaptoethanol concentrations on the reduction of disulphide bonds of proteins in unheated skim milk (A) and WPE skim milk (B)7-152
Figure 7.10: The SDS-PAGE patterns showing the effects of β -mercaptoethanol concentrations on the level of proteins in the serum phase of unheated skim milk (A) and WPE skim milk (B)
Figure 7.11: The effect of β -mercaptoethanol concentrations on the percentage of individual proteins in the serum phase over the total of that protein present in unheated milk7-154
Figure 7.12: The effect of β -mercaptoethanol concentrations on the diameter of casein micelles in unheated skim milk (\blacksquare) and WPE skim milk (\square)7-155

Figure 7.13: Typical changes of the storage modulus as a function of gelation time for unheated skim milk (●) and unheated WPE skim milk (□)7-157
Figure 7.14: The effect of $\beta\text{-mercaptoethanol}$ concentrations on the final G' values of acid gels. 7-158
Figure 7.15: Shear stress as a function of strain at a constant shear rate $(0.005~s^{-1})$ for acid gels formed at 30 °C and analysed at 5 °C
Figure 7.16: The confocal micrographs of acid gels made from unheated skim milk that was treated with 0 (A), 1.4 (B) and 7.1 (C) mM β -mercaptoethanol7-162
Figure 7.17: The confocal micrographs of acid gels made from unheated WPE skim milk that was treated with zero (A), 1.4 (B) and 7.1 (C) mM β -mercaptoethanol7-163
Figure 7.18: Electron micrograph of an individual casein micelle, obtained from the technique of field-emission scanning electron microscopy7-166
Figure 7.19: The schematic of molecule in the brush (A) and mushroom (B) state7-167
Figure 7.20: Possible interactions between the proteins in unheated milks and in the resulting acid gels7-169
Figure 8.1: MF-electropherograms of κ -casein (A) and β -lactoglobulin (B) solutions8-173
Figure 8.2: Effects of β -mercaptoethanol concentrations and reaction times on the reduction of κ -casein
Figure 8.3: Effects of β -mercaptoethanol concentrations and reaction times on the reduction of β -lactoglobulin
Figure 8.4: MF-electropherograms showing the effects of β -mercaptoethanol concentrations reaction times and temperature on the reduction of κ -casein8-178
Figure 8.5: MF-electropherograms showing the effects of β -mercaptoethanol concentrations reaction times and temperature on the reduction of β -lactoglobulin8-179
Figure 8.6: Effects of reaction time and temperature on the reduction of the proteins8-180
Figure 8.7: Effects of reaction time and temperature on the percentage of monomeric κ -caseir (closed symbols) and reduced β -lactoglobulin (open symbols)8-182
Figure 8.8: Schematic plot of the energy of a reacting system at different temperatures8-184
Figure 9.1: SDS-PAGE patterns of native proteins of selected samples of skim milks that had been heated (80 °C, 30 min) in the presence of β -mercaptoethanol9-189
Figure 9.2: MF-electropherograms showing the effects of heating milks in the presence of β -mercaptoethanol on the level of native whey proteins9-190
Figure 9.3: SDS-PAGE patterns showing the effects of β -mercaptoethanol concentrations on the level of proteins that were not participating in intermolecular disulphide bonds9-192
Figure 9.4: SDS-PAGE patterns showing the effect of β -mercaptoethanol concentration on the serum proteins in skim milk (A) and WPE skim milk (B)9-193
Figure 9.5: SDS-PAGE patterns showing the effect of β -mercaptoethanol concentrations on the proteins that were not disulphide-linked in the serum phase of skim milk (A) and WPE skim milk (B)9-194
Figure 9.6: Effects of β-mercaptoethanol concentrations on the distribution of the proteins between the colloidal and serum phases and the levels of protein participating ir disulphide bonds in skim milk9-195

Figure 9.7: The effect of heating milks in the presence of β-mercaptoethanol on the percentage o other casein proteins in the serum9-197
Figure 9.8: Effects of β -mercaptoethanol concentrations on the distribution of the proteins between the colloidal and serum phases and the levels of protein participating in disulphide bonds in WPE skim milk9-198
Figure 9.9: Effects of β -mercaptoethanol concentrations on the size (A) and the polydispersity index (B) of the casein micelles in heated skim milk (\bullet) and heated WPE skim milk (\bigcirc)9-200
Figure 9.10: Effects of β -mercaptoethanol concentrations on the typical change of G' during acidification of skim milk (A) and WPE skim milk (B)9-201
Figure 9.11: Effects of β -mercaptoethanol concentrations on the gelation pH (A) and the final G values (B) of acid gels made from skim milk ($lacktriangle$) and WPE skim milk (\Box)9-202
Figure 9.12: Effects of β -mercaptoethanol concentrations on the change of tan δ during acidification of skim milk (A) and WPE skim milk (B)9-204
Figure 9.13: A, Effects of β -mercaptoethanol concentrations on the G' values of acid gels at 5 °C B, The relationship between the final G' values at 5 °C and the final G' values at 30 °C.9-206
Figure 9.14: Shear stress as a function of strain at a constant shear rate (0.005 s^{-1}) for acid gels formed at 30 °C and analysed at 5 °C9-208
Figure 9.15: Effects of β -mercaptoethanol concentrations on the confocal microstructure of acid gels made from skim milk9-209
Figure 9.16: Effects of β -mercaptoethanol concentrations on the microstructure of acid gels made from WPE skim milk9-210
Figure 9.17: A scheme representing the possible mechanism of interactions between the proteins with κ -casein being the initiator of the thiol-disulphide exchange reactions .9-213
Figure 9.18: Schematic mechanisms of the formation of aggregates in different milks that contained different ratio of thiol groups to disulphide bonds9-215
Figure 9.19: Schematic mechanism of stabilisation the whey protein aggregates by the κ-casein9-218
Figure 10.1: Electropherograms of fully reduced skim milk (red dotted line), non-reduced heated skim milk (green line) and heated skim milk that had been reacted with 7.1 mM β mercaptoethanol for 1 h (blue dashed line) and 6 h (pink dashed line)10-225
Figure 10.2: Effects of reaction time on the percentages of reduced β -lactoglobulin (A) and monomeric κ -casein (B) over the total of that protein in heated skim milk (closed symbol) and heated WPE skim milk (open symbols)
Figure 10.3: SDS-PAGE patterns showing the effects of β -mercaptoethanol concentrations on the level of proteins that were not participating in inter-molecular disulphide bonds in heated skim milk (A) and heated WPE skim milk (B)10-228
Figure 10.4: SDS-PAGE patterns showing the effects of β -mercaptoethanol concentrations on the levels of proteins in the serum phase and the serum proteins that were not disulphide linked
Figure 10.5: Effects of adding β-mercaptoethanol to heated skim milk on the distribution o proteins between the serum and colloidal phases and on the participation of the proteins in intermolecular disulphide bonds

Figure 10.6: Effects of adding β -mercaptoethanol heated milk on the level of other caseins in the serum
Figure 10.7: Effects of adding β -mercaptoethanol to heated WPE skim milk on the distribution of proteins between the serum and colloidal phases and on the participation of the proteins in intermolecular disulphide bonds
Figure 10.8: Effects of adding different concentrations of β -mercaptoethanol to heated skim milk (\bigcirc) and heated WPE skim milk (\bigcirc) on the size of the casein micelles10-235
Figure 10.9: The typical change of the storage modulus during acidification of heated skim milks (A) and heated WPE skim milks (B)
Figure 10.10: Effects of β -mercaptoethanol concentrations on the gelation pH (A) and final G values (B) of acid gels made from skim milk ($lacktriangle$) and WPE skim milk ($lacktriangle$) 10-238
Figure 10.11: A, Effects of β -mercaptoethanol concentrations on the G' values of acid gels at 5 °C B, The relationship between the G' values at 5 °C and the G' values at 30 °C 10-240
Figure 10.12: Shear stress as a function of strain at a constant shear rate (0.005 s $^{-1}$) for acid gels formed at 30 °C and analysed at 5 °C
Figure 10.13: Microstructure of acid gels made from heated skim milk that had been reacted with β -mercaptoethanol ranging from 0 to 7.1 mM for 3 h10-244
Figure 10.14: Microstructure of acid gels made from heated WPE skim milk that had been reacted with β -mercaptoethanol ranging from 0 to 7.1 mM for 3 h10-245
Figure 10.15: A proposed scheme of disulphide interactions between the particles in the acide gels as a result of thiol-disulphide exchange reactions during acidification 10-249
Figure 10.16: A proposed scheme of reduction of disulphide bonds in heat-induced aggregates
Figure 10.17: Schematic pictures showing the change of a heat-induced aggregate by the reduction of disulphide bonds
Figure 10.18: A schematic picture of a part of the acid gel network (2-dimensional) which was governed by the casein micelles and heat-induced aggregates10-255

List of Tables

Table 2.1: Properties of casein proteins.	2-5
Table 2.2: Thermal denaturation temperatures of major whey proteins	2-16
Table 2.3: Change in enthalpy (ΔH), free energy (ΔG #), entropy of activation (ΔS #) energy (E_A)	
Table 3.1: The estimated concentrations of the protein solutions that were used in the described in Chapter 8	
Table 3.2: The list of chemicals and their supplier	3-45
Table 3.3: Methods to calculate the percentage of proteins in colloidal or serum phases a linked proteins	_
Table 4.1: The ratio of NEM to free thiol groups (-SH) of β -lactoglobulin in skim milk a milk corresponding to the concentration of NEM used	
Table 4.2: The values of the yield stress (Pa) and strain (%) of acid gels when subject shear rate of 0.005 s $^{\text{-}1}$ at 5 °C	
Table 5.1: Yield stress (Pa) and strain (%) of acid gels when subjected to constant shear 1 at 5 °C	
Table 6.1: Effects of NEM concentrations on the values of the yield strain (%) and yield acid gels when subjected to constant shear rate	
Table 7.1: The corresponding ratio of β -mercaptoethanol to disulphide bonds existing in WPE skim milk corresponding to the β -mercaptoethanol concentrations used	d in this study.
Table 7.2: The effect of β-mercaptoethanol concentrations on the yield shear stress as values of acid gels	
Table 9.1: Proportion of α -lactal bumin and β -lactoglobulin remaining native in milks that in the presence of β -mercaptoethanol	
Table 9.2: Yield stress (Pa) and stain (%) of acid gels when subjected to constant shear ra	ate.9-207
Table 10.1: Yield stress (Pa) and strain (%) of acid gels when subjected to constant shear	rate.10-242

List of Symbols

G' Storage modulusG" Loss modulus

pI Isoelectric point

pKa The negative base-10 logarithm of the acid dissociation constant (Ka) of a

solution. The lower the pKa values, the stronger the acid.

tan δ Loss tangent, ratio of G"/G'

List of Abbreviations

APS Ammonium persulphate

CCP Colloidal calcium phosphate

Cys Cysteine residue

DSC Differential scanning calorimetry

DTT Dithiothreitol

GDL Glucono-δ-lactone

MF Micro-fluidic

NEM N-ethylmaleimide

PAGE Polyacrylamide gel electrophoresis

SDS Sodium dodecyl sulphate

SH Thiol group

TEM Transmission electron microscopy

TEMED Tetramethylethylenediamine

Tris-base Tris (hydroxymethyl) methylamine

WPE Whey protein enriched

WPF Whey protein free

WPI Whey protein isolate

UV Ultraviolet