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DEVELOPMENT OF A WHEY PROTEIN-ENRICHED ORANGE DRINK FOR THE JAPANESE MARKET

A Thesis presented in partial fulfilment of the requirements for the degree of Master of Philosophy in Food Technology at Massey University.

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ABSTRACT

A whey protein fortified orange beverage was developed for the Japanese market as a result of this project.

Whey protein concentrates are unique protein ingredients with high nutritional values and varied functionality. They are produced in New Zealand in increasing quantities and, as they are not fully utilised in Japan, the Japanese market is seen as a major potential outlet.

product idea generation techniques were used to create a range of 66 new product ideas for the Japanese market, incorporating whey protein concentrates. After screening, the most promising new product idea was a protein enriched orange juice. The concept of a health food drink enriched with whey protein and vitamin C was developed.

Functionality of the whey proteins in whey protein concentrates (WPC) was studied in a model orange juice system. High protein WPCs were more stable than low protein WPCs in view of serum formation. However, both high and low protein WPCs needed citric acid/sodium citrate to prevent serum formation on storage. Pectin had to be added to give enough heat stability so that the drink could be UHT processed. A pH less than 4 was necessary to give enough sourness to the drink and also for heat stability. Sulphuric WPC gave a more acceptable flavour in the final drink than lactic WPC.

Two market trials and storage tests were carried out on the drinks from the pilot scale production runs. The first trial indicated a need for flavour and colour improvements, which led to the second trial.

From the results of the second trial, some minor reformulation to improve the flavour and the viscosity of the drink is still required. None the less, the product has a considerable market potential for utilizing the whey protein concentrate, in the order of 600 tonnes/year.

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TABLE OF CONTENTS

		19							
ABSTRACT									
ACKNOWI	LEDGEMENTS								
TABLE C	OF CONTENTS								
TIST OF	TABLES								
4									
LIST OF	FIGURES								
CHAPTER	1 INTRODUCTION	15							
1.1 WH	HEY PROTEIN CONCENTRATES IN NEW ZEALAND	15							
1.2 JA	APAN AS A MARKET FOR WHEY PROTEIN CONCENTRATES	16							
1.3 RE	ESEARCH AND DEVELOPMENT ON WHEY PROTEIN CONCENTRATES	17							
	M, OBJECTIVES AND CONSTRAINTS FOR PROPOSED	19							
1.	4.1 Aim	19							
1.	4.2 Objectives	19							
1.	4.3 Constraints	20							
	1.4.3.1 Product Constraints	20							
	1.4.3.2 Processing Constraints	20							
	1.4.3.3 Marketing Constraints	20							
	1.4.3.4 Financial Constraints	21							
	1.4.3.5 Legal Constraints	21							
1.5 OU	JTLINE PLAN FOR THE PROJECT	21							
CHAPTER	R 2 PRODUCT IDEA GENERATION AND SCREENING	22							
2.1 PF	RODUCT IDEA GENERATION	22							
2.	.1.1 Brainstorming	22							
		22							
2.	.1.3 Morphological Analysis	23							
2.	.1.4 Needs Analysis	23							
2.	.1.5 Synectics	23							
2.	.1.6 Lateral Thinking	25							
2.	.1.7 Summary of Product Ideas Generated	26							

			Page
2.2		T SCREENING BY SEQUENTIAL AND CHECKLIST ING METHODS	26
(4)	2.2.1	Sequential Screening	26
	2.2.2	Checklist Screening	27
2.3	DESCRI	PTION OF REMAINING PRODUCT IDEAS	30
	2.3.1	Drinking Yoghurt	30.
	2.3.2	Orange Juice with WPC	30
	2.3.3	Clear Drink with WPC	30
	2.3.4	Carbonated Citrus Juice with WPC	32
	2.3.5	High Protein/Calcium/Vitamin Enriched Drink	32
	2.3.6	Low Cholesterol, High Protein/Unsaturated Fatty Acids/Vitamin Drink	32
	2.3.7	Soya Milk with WPC	32
	2.3.8	Egg Beverages with WPC	32
	2.3.9	Ice Cream Topping with WPC	33
	2.3.10	Hydrolized Lactose Yoghurt with WPC	33
	2.3.11	Yoghurt Topping on Cheese Cakes	33
	2.3.12	Yoghurt Pudding in a Tin	33
	2.3.13	UHT Yoghurt	33
	2.3.14	Cheese Jelly	34
	2.3.15	Pudding with WPC/Kiwifruit	34
	2.3.16	Uiroh with WPC	34
	2.3.17	Low Fat, High Protein/Calcim/Vitamin Dessert with WPC	34
	2.3.18	Low Calorie, High Protein/Vitamin Dessert with WPC	34
	2.3.19	Noodle with WPC	34
	2.3.20	Miso Soup with WPC	35
	2.3.21	Slimming Food with WPC	35
	2.3.22	Tofu with WPC	35
	2.3.23	Kamaboko with WPC	35
2.4	PROBAB	ILITY SCREENING	36
2.5	DRINK 1	PRODUCTS	38
	2.5.1	Soya Milk	38
	2.5.2	Egg Beverages	38
	2.5.3	Clear Fruit Flavoured Drink	39

			Page					
	2.5.4	Citrus Juice	39					
2.6	CONCLU	SION	39					
			41					
CHAP	MAPTER 3 REVIEW OF USE OF WPC IN BEVERAGES							
3.1	SOFT DRINKS							
3.2	JUICE	PRODUCTS	43					
3.3	FERMEN	TED MILK DRINKS	47					
3.4	CONCLU	SION	47					
CHAD	men 4	DDODUGE FORMULATION DEVELOPMENT	49					
		PRODUCT FORMULATION DEVELOPMENT						
4.1	PRODUC	T CONCEPT	49					
	4.1.1	General	49					
	4.1.2	Packaging	49					
	4.1.3	Consumers	50					
	4.1.4	Pricing	50					
	4.1.5	Marketing	50					
4.2	PROTEI	N AND VITAMIN C REQUIRED IN THE PRODUCT	50					
	4.2.1	Nutritive Value of Whey Proteins	51					
	4.2.2	Estimation of Protein Required in the Formulation	54					
	4.2.3	Estimation of Vitamin C Required in the Formulation	56					
4.3	AIMS O	F FORMULATION	· 57					
4.4	SUMMAR	Y OF THE FORMULATION METHOD	58					
4.5	EXPERI	MENTAL	60					
	4.5.1	Materials	60					
	4.5.2	Processing Methods	61					
	4.5.3	Test Methods	63					
		4.5.3.1 Serum Formation and Sediment Tests	63					
		4.5.3.2 Heat Stability Test	63					
		4.5.3.3 Sensory Tests	64					
	4.5.4	Experimental Design	66					

			Page
4.6	RESULT	'S OF FORMULATION DEVELOPMENT	66
	4.6.1		66
		Comparison of Types of WPC Serum Formation	68
	58727	Sedimentation	79
8.5		Heat Stability	79
		Sensory Profile	82
	4.6.6		83
4.7	OPTIMI	ZATION OF FORMULATION	83
	4.7.1	Aim of Optimization	83
		Experimental Design and Results	86
4 0			
4.8	CONCLU	SION	87
CHAP	TER 5	PILOT PRODUCTION TRIAL AND STORAGE TEST	88
5.1	PILOT	PRODUCTION TRIALS	88
	5.1.1	Aims of Trial	88
	5.1.2	Equipment	88
	5.1.3	Formulation and Scale of Production	89
	5.1.4	Processing	89
	5.1.5	Results and Discussion	94
	5.1.6	Conclusion	95
5.2	STORAG	E TEST	95
	5.2.1	Aim of Storage Test	.95
	5.2.2	Test Design	95
	5.2.3	Methods of Storage Test	95
		5.2.3.1 Serum Formation and Sediment Determination	95
		5.2.3.2 Sensory Evaluation	96
		5.2.3.3 Vitamin C Determination and pH Measurement	96
	5.2.4	Results and Discussion	96
		5.2.4.1 Serum Formation and Sediment	96
		5.2.4.2 Sensory Evaluation	99
		5.2.4.3 pH and Vitamin C Content	99
5 3	CONCLU	STON	9.0

	Page
CHAPTER 6 MARKET TRIAL	103
6.1 AIMS OF THE MARKET TRIAL	103
6.2 SURVEY METHOD	103
6.3 QUESTIONNAIRE OF SURVEY	103
6.4 RESULTS AND DISCUSSION	104
6.4.1 Overall Acceptability of the	he Product 104
6.4.2 Sensory Profile of Product	104
6.4.3 Purchasing of Product	107
6.4.4 Flavour Preference	108
6.4.5 Size of Product	1:08
6.4.6 Frequency of Use of Product	t 108
6.4.7 Type of Container	108
6.4.8 Price of Product	108
6.4.9 Overall Comments on Product	t 111
6.5 ESTIMATION OF THE MARKET POTENTIAL	L 111
6.6 CONCLUSIONS AND RECOMMENDATIONS	113
6.6.1 Sensory Profiles	113
6.6.2 Purchasing of Product	114
6.6.3 Size and Type of Container	115
6.6.4 Frequency of Use of Product	t 115
6.6.5 Price of Product	115
CHAPTER 7 REFORMULATION OF WPC-FORTIF	IED 116
ORANGE FRUIT JUICE	
7.1 AIMS OF THE REFORMULATION	116
7.2 SUMMARY OF THE REFORMULATION	116
7.3 EXPERIMENTAL	117
7.3.1 Materials	117
7.3.2 Processing Methods and Tes	t Methods 117
7.4 RESULTS OF THE REFORMULATION DEVE	LOPMENT 118
7.5 CONCLUSION	122

			Page		
CHAP	THE REAL PROPERTY AND ADDRESS OF	PILOT PRODUCTION TRIAL AND STORAGE TEST OF THE REFORMULATED PRODUCTS	123		
8.1	PILOT	PRODUCTION TRIAL	123		
100	8.1.1	Aims of Trial	123		
	8.1.2	Equipment	123		
	8.1.3	Formulation, Scale of Production and Processing	123		
	8.1.4	Results	123		
8.2	STORAG	E TRIAL	125		
	8.2.1	Aim of Storage Test	125		
	8.2.2	Test Design	125		
	8.2.3	Methods of Storage Test	125		
	8.2.4	Results and Discussion	127		
	8.2.5	Conclusion	130		
CHAPTER 9 SECOND MARKET TRIAL					
9.1 AIMS OF THE SECOND MARKET TRIAL					
9.2	SURVEY	METHOD AND QUESTIONNAIRE	131		
9.3	RESULT	S AND DISCUSSION	132		
	9.3.1	Overall Acceptability of the Products	132		
	9.3.2	Off-flavour Profile of Products	132		
	9.3.3	Colour of Products	134		
	9.3.4	Comparison with the Previous Sample	134		
	9.3.5	Comparison of the Two Drinks with Each Other	134		
*	9.3.6	Overall Comments on the Product	137		
	9.3.7	Conclusion	139		
СНАР	TER 10	EVALUATION OF PROJECT	140		
BIBL	IOGRAPH	Y	144		
APPENDICES 14					

LIST OF TABLES

				Page
TABLE	2.1	:	Morphological table for generating new product ideas which must contain WPC.	24
TABLE	2.2	:	Needs of Japanese consumers for food products.	24
TABLE	2.3	:	Product ideas remaining after the check- list screening with scores more than 75.	31
TABLE	2.4	:	Product ideas remaining after the probability screening, with scores more than 630 (total utility = 1000).	37
TABLE	3.1	:	Sensory evaluation of whey protein- fortified non-carbonated soft drinks (Holsinger, 1973).	42
TABLE	3.2	:	Formulation of whey protein-enriched orange juice beverage (3% protein) (Anon., 1978).	45
TABLE	3.3	:	Formulation of WPC-fortified fruit drink (3% protein) (The Copenhagen Pectin Factory Ltd., 1982).	46
TABLE	4.1	:	Essential amino-acid contents of skim milk powder, whey proteins and casein, and amino-acid pattern in FAO egg reference (1965) and FAO provisional amino-acid scoring pattern (1973).	52
TABLE	4.2	:	Biological measures (PER) of various protein products.	53
TABLE	4.3	:	Japanese recommended dietary allowances (RDA) for energy, protein, calcium and vitamin C.	55

				Page
TABLE	4.4	:	Relationship of protein needed for the RDA to percentage of whey protein in the formulation.	56
TABLE	4.5	:	Materials used in the experiments and their sources.	60
TABLE	4.6a	:	Formulation to study serum formation using 4 different WPCs.	67
TABLE	4.6b	:	Serum formation, at 3 different levels of protein, observed immediately and after 2 weeks.	67
TABLE	4.7a	:	Formulation to study the effect of pectin on the serum formation with different protein levels.	69
TABLE	4.7b	:	Serum formation with pectin, observed immediately, after 1 day and after 2 weeks.	69
TABLE	4.8a	:	Formulation to study the effect of citric buffer on the serum formation.	70
TABLE	4.8b	:	Serum formation observed immediately and after 1 week at different pHs.	70
TABLE	4.9a	:	Formulation to determine the level of citric acid buffer needed to prevent serum formation.	71
TABLE	4.9b	:	Serum formation observed immediately and after 1 week.	71
TABLE	4.10	a :	Formulation to study serum formation with CMC at different levels.	72

			Page
TABLE	4.10b:	Serum formation with CMC observed immediately.	72
TABLE	4.lla:	Formulation to study serum formation with CMC and citric acid buffer at elevated levels.	74
TABLE	4.11b:	Serum formation with CMC and elevated levels of citric acid buffer at different pHs.	74
TABLE	4.12a:	Formulation to study serum formation with CMC and protein at different levels.	75
TABLE	4.12b:	Serum formation with CMC at different pHs observed immediately and after storage (19 days).	75
TABLE	4.13a:	Formulation to compare different types of WPC using unfortified juice as a control.	76
TABLE	4.13b:	Comparison of 4 different WPCs with regard to the pH, serum formation, heat stability and sensory profile.	76
TABLE	14.4a:	Formulation to study the effect of pH on serum formation, sediment and heat stability with different levels of pectin and protein.	. 77
TABLE	4.14b:	Serum formation, sediment and heat stability within the pH range of 3.4 to 4.0.	77
TABLE	4.15a:	Formulation to study the effect of pH on the sensory scores.	78

		Page
TABLE 4.15b:	Sensory scores and other characteristics at different pHs.	78
TABLE 4.16a:	Formulation to study the effect of homogenization on the sedimentation.	80
TABLE 4.16b:	Sedimentation with and without homogenization observed immediately and after storage.	80
TABLE 4.17a:	Formulation to study heat stability in the absence of pectin.	81
TABLE 4.17b:	Heat stability at 65°C and 85°C with different levels of protein (1 to 3%) and no pectin.	81
TABLE 4.18 :	Factors studied in the formulation development and the optimum levels of the response variables; serum formation, sedimentation, heat stability and sensory profile.	84
TABLE 4.19a:	Factorial design of 2 level, 2 factor, 1 centre point experiment to determine optimum orange juice strength and sucrose level.	85
TABLE 4.19b:	Serum formation, sediment, heat stability and sensory score studied according to the factorial design.	85
TABLE 4.20 :	Effect of orange juice, sugar and orange juice/sugar on sweetness, sourness and orange flavour.	86
TABLE 5.1 :	List of equipment used for the pilot- scale trial.	88

			·	Page
TABLE	5.2	:	Formulation used for the pilot plant trial and quantity of ingredients needed to produce 50 kg of the product.	90
TABLE	5.3	•	Serum formation and sediment of the stored samples from the pilot plant trial at 3 different temperatures (10, 20 and 30°C).	98
TABLE	5.4	:	The mean scores for orange flavour and off-flavour (score of 5 = very pronounced; 1 = none) of samples from the pilot plant trial stored at 3 different temperatures (10, 20 and 30°C).	100
TABLE	5.5	:	The pH and vitamin C contents, monitored weekly, of samples from the pilot plant trial stored at 3 different temperatures (10, 20 and 30°C).	100
TABLE	6.1	:	Consumer acceptability of the whey protein-enriched orange drink (percentage distribution of responses of consumers above 12 years of age).	105
TABLE	6.2	:	The acceptability of the product to children under 12 years of age (percentage distribution of responses of children below 12 years of age).	105
TABLE	6.3	:	Reasons for buying the product (percentage distribution of consumers who would buy the product).	106
TABLE	6.4	:	Reasons why consumer would not buy it (percentage distribution of the consumers who would not buy the product)	106
TABLE	6.5	:	The container size wanted (percentage distribution of consumer response who would buy the product).	109
TABLE	6.6	:	Frequency of use of the product (percentage distribution by sex of the respondents who would buy the product).	110

				Page
TABLE	7.la	:	Formulation to study the effects of ascorbic acid and beta-carotene on pH and colour.	119
TABLE	7.1b	:	pH, sediment, serum formation, heat stability and colour with ascorbic acid and beta-carotene addition.	119
TABLE	7.2a	:	Formulation to study the effects of the reduced amounts of citric acid and sodium citrate on serum formation and heat stability.	120
TABLE	7.2b	:	Serum formation and sedimentation on storage, and heat stability with the reduced levels of citric buffer salts.	120
TABLE	7.3a	:	Formulation to study the effects of s-WPC on storage characteristics and heat stability.	121
TABLE	7.3b	:	Serum formation and sedimentation on storage and heat stability with s-WPC 80.	121
TABLE	8.1	:	Formulation used for the second pilot plant trial and quantity of ingredients to produce 24 kg of the drink with either s-WPC 80 or 1-WPC 75.	124
TABLE	8.2	:	Changes in physical and sensory characteristics during the storage trial.	126
TABLE	8.3	:	Microbial quality of the s-WPC stored for 2 months at 30°C.	129
TABLE	9.1	:	Consumer acceptability of the whey protein enriched orange drink (percentage distribution of responses of consumers above 12 years of age) in the second survey.	133

				Page
TABLE	9.2	:	The acceptability of the product by children under 12 years of age (percentage distribution of responses of children) in the second survey.	133
TABLE	9.3	:	Profiles of off-flavours of the s-WPC and the 1-WPC (percentage of the respondents by sex, who detected off-flavours).	135
TABLE	9.4	:	Colour of the products (percentage distribution of responses of consumers).	135
TABLE	9.5	:	Colours to be changed according to the respondents' preference (percentage distribution).	136
TABLE	9.6	:	Comparison with the previous sample from the first market trial (percentage distribution of responses of consumers).	136
TABLE	9.7	:	Comparison of the two kinds of drinks with each other (percentage distribution of responses of consumers).	138
TABLE	9.8	:	Comparison of the two kinds of drinks with each other by children under 12 years of age.	138

LIST OF FIGURES

				Page
FIGURE	1.1	:	WPC production in New Zealand from 1977/78 season to 1982/83 season (quantity totalled from four different factories).	18
FIGURE	2.1	:	Frequency diagram of scores of product ideas screened by a check-list screening method.	28
FIGURE	4.1	:	Processing methods of whey protein- enriched orange drink (laboratory scale).	61
FIGURE	4.2	:	Scoresheet for evaluation of whey protein-enriched orange drink, used for formulation.	65
FIGURE	5.1	:	Flow chart for the production of whey protein-enriched orange drink.	91
FIGURE	5.2	:	Scoresheet for evaluation of whey protein-enriched orange drink, used for storage test.	97
FIGURE	5.3	:	Mean scores for the colour during 4 weeks of storage at (0) 10°C; (Φ) 20°C; (Δ) 30°C, scored by the sensory panel of 5 members on a 7-point verbal scale.	101
FIGURE	8.1	:	The colour of the drink with s-WPC 80 stored for 2 months at 10°C, 20°C and 30°C.	128