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DYNAMIC RESPONSE OF ROTATIONALLY PERIODIC STRUCTURES

RANA NOMAN MUBARAK

Thesis Submitted in fulfillment of the degree of Doctor of Philosophy

in

Engineering

MASSEY UNIVERSITY

SCHOOL OF ENGINEERING AND TECHNOLOGY

February 2014

ABSTRACT

Due to their structural dynamics, rotationally periodic structures (RPS) have always been an area of interest for engineers and scientists. RPS is found in almost all industries and could be as large as jet turbines to as small as hard disk drives. We come across with RPS on daily routine like washing machine tub, small gears in home appliances and brakes in automobile etc. With such an influence in our life, an RPS dynamic response to the environment is crucial to keep them working and hence is the focus of the thesis. The research involves three major responses on rotationally periodic structures (RPS) namely vibration, thermal and shock. Hard disk drives and integrally bladed rotors (IBR) has been selected as research models.

On vibratory response in rotationally periodic structures, effects on structural designs and free vibrations of integrated bladed rotor (IBR) have been investigated in this research. The migration of natural frequencies is characterized through parametric studies considering changes in blade angle and blade thickness of an underlying uniform axis-symmetric rotor. Recurring coupled repeated doublet modes, defined as replica modes, have been observed in this study by characterizing blade vibrations in-phase or out-of-phase to disk vibrations. Veering and clustering of replica modes' natural frequencies are observed with respect to the blade design parameters. Existence of replica modes has been verified via experimental studies. Fourier content for the low frequency replica component is found to be sensitive and tuneable to blade angle design.

For the thermal response of RPS, structural thermal analysis of spindle disk assembly used in hard disk drives (HDDs) was adopted. With the view toward understanding the underlying physics and to minimize the corresponding repeatable run-out (RRO) of track following position error signal (PES) in high track per inch (TPI) magnetic disk drives, analytical representations of thermal expansion mismatch between disk and spindle hub structure formulated in form of operators and finite element analysis (FEA) are employed. Parametric studies with analysis taken at different operational temperatures suggested that RRO can be minimized significantly when location of spindle notch is properly located. RRO harmonics resulted from the thermal expansion mismatch and structure misalignments are studied and concluded with simple algebraic expression related to number of fasteners used in the disk-spindle assembly.

On shock response of RPS, head gimbal assembly (HGA) in HDD was analysed. Experimental observation of de-bonding phenomena between head gimbal assembly (HGA) and suspension for a commercial 3.5-inch enterprise HDD under non-operational 250G shock test was performed. In this research the experimental observation and numerical finite element studies were conducted to understand the effect on the mechanical failure of HGA when it is subjected to non-operational shock in the parked position on the ramp. Different design modifications were adapted to withstand shock waves. It was observed that by changing flexure angle in HGA, shock stress can be reduced. FEA simulation results have been presented to verify the findings.

The research findings in this thesis can be implemented in the industry where RPS has been widely used, as for example the new replica modes discovery in bladed rotors can also been applied on small scales like as on hard drive, where no. of blades can be replaced by no. of fasteners and the spinning hard drive will be benefited by studying its vibrations with concentration on replica modes. Furthermore, the serendipitous finding of HDD platters expansion under thermal stress can be beneficial in actually storing more data per inch as it has been recently used in TAMR (thermally assisted magnetic recording) technology. Gears, brakes, washing machines to name a few can get supported from the findings in the thesis where controlling vibrations, shock and heat is crucial.

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LIST OF ABBREVIATIONS

(↑↑) In-phase Mode

(↑↓) Out-of-Phase Mode

D.S.A Dynamic Signal Analyzer

DSA Disk Spindle Assembly

EMA Experimental Modal Analysis

EOM Equation of Motion

FCA Flexible Cable Assembly
FEA Finite Element Analysis

FFT Fast Fourier Transform

FRF Frequency Response Function

HAS Hard-disk Spindle Assembly

HCF High Cycle Fatigue

HDD Hard Disk Drive

HGA Head Gimbal Assembly

IBR Integrated Bladed Rotor

 $K_{\rm g}$ Structural Stiffness

K_β Spatial modulated stiffness

LCF Low Cycle Fatigue

 N_b No. of Blades

NF No. of Fasteners

NVH Noise Vibration Harness

PES Position Error Signal

RPS Rotationally Periodic Structures

RRO Repeatable Run-out

T_b Blade Thickness

TMR Track Mis-Registration

TPI Track per Inch $U_{(k)n}$ Displacement

VCM Voice Coil Motor

 β Blade Angle

ACKNOWLEDGEMENTS

The work done during the last four years for the doctoral studies could have not been brought about without the support of others. Firstly, I would like to thank my former supervisor, Dr. Jen-Yuan (James) Chang. His encouragement and advice facilitated me to achieve the research goals. Secondly, I would like to express my deepest thanks to my two supervisors, Associate Professor Johan Potgieter and Dr. Loulin Huang.

Dr. Johan has been my supervisor and guiding beacon through four years of PhD research. I am truly thankful for his steadfast integrity and selfless dedication to both my personal and academic development. His thorough and excellent feedbacks and academic corrections on an earlier version of this thesis have been immensely appreciable.

The privilege of having Dr. Loulin as my co-supervisor was also of great assistance, from whom I have learnt the vital skill of disciplined critical thinking. His technical advice on my thesis has been invaluable.

I would also like to thank the staff at the School of Engineering and Technology (SEAT) especially Professor Stephen Marsland for his continuous cooperation in dealing with the issues arising during my studies. His forensic scrutiny of my academic writing has been invaluable. He has always found the time to propose consistently excellent improvements. I owe a great debt of gratitude to Dr. Johan, Dr. Loulin and Prof. Stephen.

I cannot overlook the support of my fellow students and friends at the University. Specially, I wish to thank M. Khurrum for his sincere and timely suggestions when I needed them. I am indebted to my parents for their love for me and continuous prayers for my success. My success belongs to them as much as it belongs to me. I am thankful to my lovely wife Warda for her tremendous patience, understanding and support.

I would also like to offer my gratitude to National Tsing Hua University, Hsinchu Taiwan, for letting me perform experiments in their state-of-the-art mechatronics and vibration lab.

I would like to thank Hitachi Global Storage Technologies for the donation of the enterprise hard disk drives used in the research.